





Elegant Finishes & Fabulous Door Styles



EXPLORE THE TRADITION

There's simply no question that the heart of today's home resides in the kitchen. Which is why we're thrilled to introduce The Debut Series which creates a comfortably elegant setting; it slows the pulse and warms the spirit, with an unending array of design options and accents. Features that include varying depths, extended stiles, flush finished end options, valance options, and specialty molding. As well as a vast array of durable, environmentally-friendly paint finishes. We invite you to explore the tradition that fine craftsmanship, beautiful finishes, and architectural detailing will bring to your kitchen.









thed area











SELECT CONSTRUCTION

Particleboard cabinet with plywood drawer



START THE TRADITION

Debut Series Select Construction invites you to start a tasteful tradition with cabinets that artfully combine quality and efficiency. Set the tone for a beautiful space certain to become the warm heart of your home, a room where both cooking and congregating are a pleasure. Whether you're creating a new kitchen, completing a room or adding storage capacity throughout your home, we've got the expertise you deserve. Start a tradition of good taste today.



SELECT CONSTRUCTION:

- Corner Gusset
- 3/4" particleboard Half depth adjustable shelves with natural birch laminate
- Soft-close
 door system
- Woodgrain laminate interior
- 1/2" Particleboard tops and bottoms with woodgrain laminate interior
- Laminate hardboard back
- 1/2" particleboard end panel with matching woodgrain laminate exterior
- 1/2" Particleboard hanging rails
- Solid wood face frame and center stile

PREMIUM DRAWER

• 3/4" thick plywood dovetail drawer with UV clear finish



ESTATE CONSTRUCTION

Particleboard cabinet with soft-close door and drawer



MAKE IT UNIQUELY YOURS

Old-world craftsmanship meets high-tech application. **Debut Series Estate Construction** sets the standard for elegance and durability in your kitchen. The result is a hard-working, smoothly functioning cabinet. Hardwood face frame, center stile and hanging rails ensure stability and longevity. The European-inspired concealed hinges and soft-close drawer guides make this cabinet aesthetically pleasing and a pleasure to use. Make it uniquely yours by choosing your favorite wood, finish, door style and other semi-custom options.



Please note: The O indicates a construction change that has been added since the previous, SELECT box construction.

ESTATE CONSTRUCTION:

- Corner Gusset
- 3/4" particleboard FULL depth adjustable shelves with natural birch laminate
- Soft-close
 door system
- Woodgrain
 Iaminate interior
- 1/2" Particleboard tops and bottoms with woodgrain laminate interior
- Laminate hardboard back
- 1/2" particleboard end panel with matching woodgrain laminate exterior

Solid wood

face frame and

center stile

 1/2" Particleboard hanging rails

ELITE DRAWER

Elite dovetail drawers include 5/8" thick solid hardwood sides and 1/4" plywood bottoms with full extension soft-close undermount drawer guides



EXECUTIVE CONSTRUCTION

All plywood cabinet with UV clear finish on interior. Skins required on exposed ends.



Please note: The O indicates a construction change that has been added since the previous, ESTATE box construction.

QUALITY FOR THE AGES

Your dream kitchen starts with heirloom-quality **Debut Series Executive Construction cabinetry**. These top-quality furnishings reflect the master's eye for elegant design. And they're constructed to outlast and outperform everything else in your kitchen. From the half-inch plywood tops, bottoms and solid back to the 3/4" adjustable shelf, **Executive Construction** surpasses all expectation. This fine cabinetry is fully customizable. Add the door styles and color choices that create a uniquely personal look. From daily use to elegant entertaining this fine cabinet delivers quality for the ages.



EXECUTIVE CONSTRUCTION:

- O Stretcher Rail
- 3/4" plywood
 FULL-depth
 adjustable shelves
 with UV clear
 finish
- Soft-close door system
- Veneer UV clear finish on interior
- 1/2 plywood tops and bottoms with veneer - UV clear finish on interior and exterior
- 1/2" plywood end panels with raw exterior
- 1/2" solid plywood back
- Solid wood face frame and center stile

ELITE DRAWER

 Elite dovetail drawers include 5/8" thick solid hardwood sides and 1/4" plywood bottoms with full extension soft-close undermount drawer guides



	SELECT	ESTATE	EXECUTIVE
FACE FRAME:	• Solid wood face frame 1 ¾" x ¾" doweled, glued and stapled.	• Solid wood face frame 1 ³ / ₄ " x ³ / ₄ " doweled, glued and stapled.	• Solid wood face frame 1 ¾" x ¾" doweled, glued and stapled.
CENTER STILE:	 Solid wood center stile is 3 ¹/₂" x ³/₄" 	 Solid wood center stile is 3 ¹/₂" x ³/₄" 	 Solid wood center stile is 3 ¹/₂" x ³/₄"
TOP SUPPORT:	Corner Gussets	Corner Gussets	Stretcher Rail
DRAWER:	 Premium Drawer: ³/₄" plywood dovetail drawer with UV clear finish 	Elite Drawer: Soft-close dovetail drawer	Elite Drawer: Soft-close dovetail drawer
HINGE:	Soft-close door system	Soft-close door system	Soft-close door system
END PANELS:	 ½" particleboard end panels with matching woodgrain laminate exterior 	 ¹/2" particleboard end panels with matching woodgrain laminate exterior 	 ¹/₂" plywood end panels with raw exterior
TOPS & BOTTOMS:	 ½" particleboard tops and bottoms with natural birch laminate 	 ¹/₂" particleboard tops and bottoms with natural birch laminate 	• ¹ /2" plywood tops and bottoms with veneer - UV clear finish on interior and exterior
BACK SUPPORT:	• ½" particleboard hanging rail	• ¹ ⁄2" particleboard hanging rail	Hanging rails removed, solid back
BACK:	• 1/8" laminated hardboard back	• 1/8" laminated hardboard back	 ¹/₂" solid plywood back
SHELVES:	 ¾" particleboard HALF depth adjustable shelves with natural birch laminate 	 ³/4" particleboard FULL depth adjustable shelves with natural birch laminate 	 ³⁄₄" plywood FULL depth adjustable shelves with UV clear finish
INTERIOR:	 Interior: laminate woodgrain with natural birch laminate 	 Interior: laminate woodgrain with natural birch laminate 	Interior: veneer UV clear finish

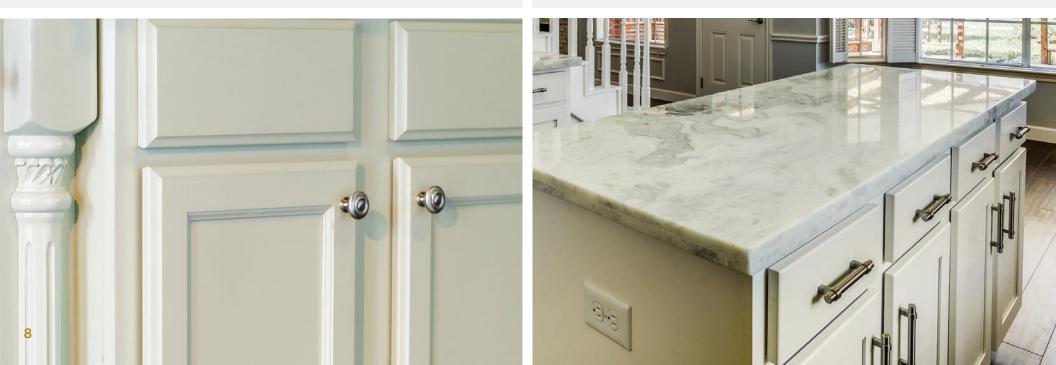


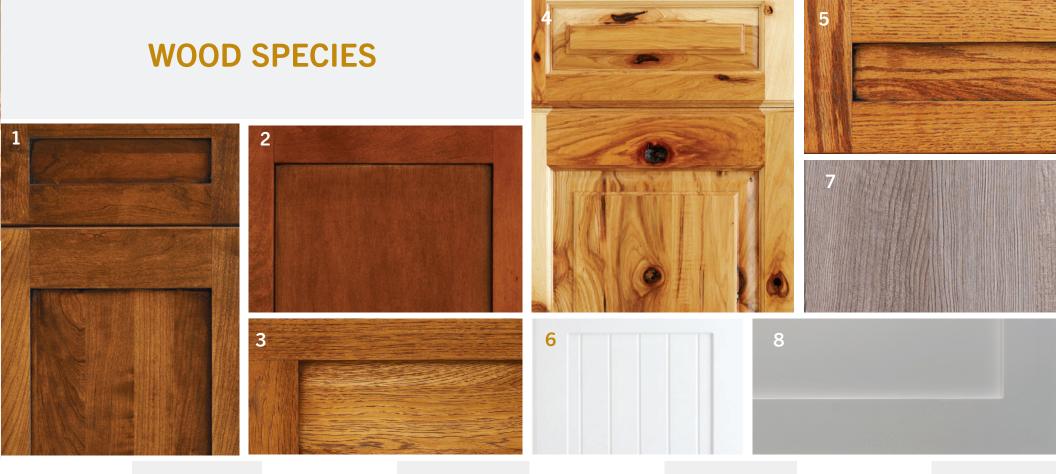
EXCEPTIONAL CRAFTSMANSHIP

Our state-of-the-art facility, ensures a finish that will highlight the characteristics; giving wood beauty, color and depth. This gives all of our stains in our cabinet collection an elegant "furniture touch". The Debut Series offers many semi-custom options so you can create your own unique design.



- Flush finished ends
- Mantle hoods
- Increased or reduced cabinet depth
- Clipped corners
- Specialty molding
- Valance options
- Turned posts & table legs





1. CHERRY

Cherry's smooth, tight- grain, rich color, and stability have won high favor for use in kitchen cabinetry. Cherry ranges in color from white to deep red-brown. It is exceptionally stable & unsurpassed in its finishing qualities. Cherry's color deepens, mellows, with age due to its unique photosensitivity.

2. MAPLE

Maple is a strong, evenly-textured wood with a natural luster. While it is very uniform, you will notice random mineral streaks, worm tracks, or birds-eye patterns. The grain is primarily straight, but can be wavy at times. Maple is a closed-grain wood that sands to a verv smooth finish. As it ages, maple will take on a golden hue. Due to the density & hardness of maple, natural expansion & contraction may be more apparent at

ioints than with

softer hardwoods.

4. RUSTIC Rustic Hickory is a

in hickory.

smooth hardwood relatively smooth chosen for its dramatic hardwood chosen for its color and shade dramatic color variation and its and shade variation prominent grain. and its prominent grain. Color can vary from Color can vary from nearly white to nearly white to medium medium -brown. - brown. Bird pecks, small pin Bird pecks, small knots, and minera pin knots, and mineral streaks are common streaks are common

3. HICKORY

in hickory.

Hickory is a relatively

5. OAK

Red oak is strong, warm, and opengrained. Because of oak's open grain it has a semi-smooth feel after it has been finished. Oak stains easily and evenly with a pronounced grain. Some color variation from reddish-tan to medium-brown is possible in its natural state. Occasional pin knots and mineral streaks are also characteristic of oak.

6. THERMAFOIL

Produced using a high quality 3/4" MDF "Medium Density Fiberboard". After door preparation, the MDF is wrapped with a durable vinyl like product "Thermafoil", by using a combination of heat and pressure.

7. TRUE TOUCH

Built from revolutionary alternative materials, True Touch gives you the perfect embossed texture of stained wood. Components are always environmentally safe & low maintenance. Made from engineered wood that is stable & robustly built, these materials completely eliminate the concern of expansion and contraction.

MDF is made from an engineered wood product with a consistant core and a smooth surface. More durable than solid hardwoods. MDF is more resistant to warping, expansion and contraction than other hardwoods.

8. MDF

9



CHERRY 11 DOOR STYLES • 15 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only

SO=Standard Overlay Doors FO= Full Overlay Doors V= Veneer Center Panel SW= Solid Wood Center Panel



Athena Cherry Cabernet Harvest FO • SW Also available in Arch



Barcelona Cherry Amaretto FO • SW





Capri Cherry Medium SO • V



Madison Cherry Medium SO • V



MonteCarlo Cherry Mocha Harvest FO • SW



Oxford Cherry Natural FO • V



Princeton Cherry Natural Harvest SO • V



Torino Cherry Mocha Sable FO • SW



Wexford Cherry Natural FO • V





CHERRY FINISHES





Natural

Medium



Cabernet

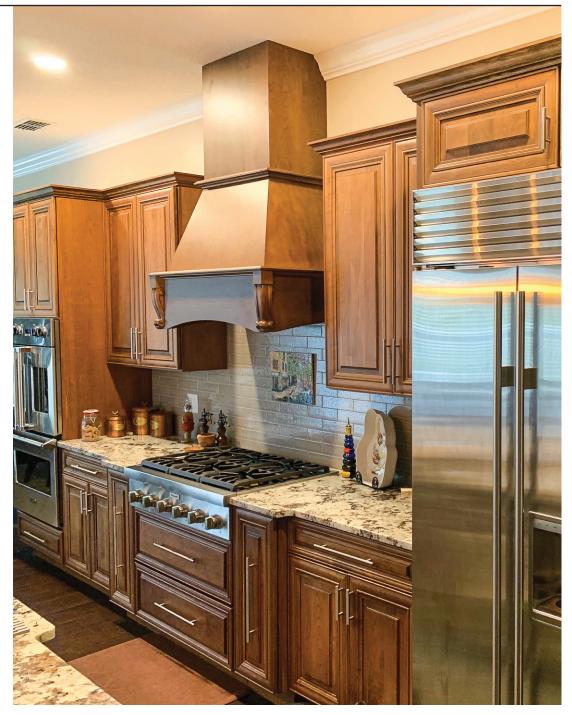
Mocha

HARVEST & SABLE GLAZE



application of glaze you love the best.

Madison, Wexford & Capri Cherry Doors are not available with Glaze *Note: The glaze on Mocha Harvest and Cabernet Harvest is very subtle.



Check availability of Glaze and Finish combinations in the Price Book.



MAPLE 28 DOOR STYLES • 81 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only

SO=Standard Overlay Doors FO= Full Overlay Doors V= Veneer Center Panel SW= Solid Wood Center Panel



FO • V



Also Available in Arch

Chelsea Maple Web Gray **FO • V**





SO • V



Madison Maple Espresso **SO • V**



Bisque Harvest FO • SW



FO • V

Nottingham Maple In The Navy F0 • V





Oxford Maple Cabernet Harvest FO • V



Portofino Maple Toast SO • SW



Prescott Maple Toast Harvest FO • V

Also Available in Arch

F0 • V

Also Available in Arch



Princeton Maple Light SO • V

FO • V



Quincy Maple Nutmeg SO • V



Sheffield Maple Espresso FO • V



Southport Maple Walnut FO •V



FO • V

FO • SW



MAPLE FINISHES (Also See Maple Color Tones and Accent Color Tones page 15)



MAPLE ACCENT STAINS



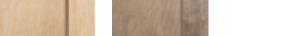
HARVEST & SABLE GLAZE



Choose the fine application of glaze you love the best.

Harvest

Sable



Smoke ★

Maple Accent Stains

★ Only available on Estate and Executive Construction: Skins required on exposed ends

Madison, Quincy, Wexford, Capri and Ashford Maple Doors are not available with Glaze

*Note: The glaze on Mocha Harvest, Cabernet Harvest and Charcoal Harvest is very subtle.

Maple Distressed Finish

(See The Art of Distressing page 24)

Available in the following options:

- Executive Construction Only ٠
- Color Tones and Accent Color Tones
- Accent Stains and Color SPLASH

Available on these specific maple doors:

Portofino Torino **MonteCarlo** Athena Catalina

Check availability of Glaze and Finish combinations in the Price Book.



MAPLE & MDF COLOR TONES

MAPLE & MDF FINISHES

(See MDF Doors page 16)

Maple & MDF Accent Color Tones:

★ Only available on Estate and Executive Construction: Skins required on exposed ends

Maple & MDF



(See Color SPLASH page 22)

Available on most Maple & all MDF door styles in Executive Construction.



MAPLE & MDF ACCENT COLOR TONES*



Madison, Quincy, Wexford, Capri and Ashford Maple Doors & Bristol and Dublin MDF Doors are not available with Glaze Madison and Quincy Maple Doors are not available in Color Tones or Accent Color Tones.

Check availability of Glaze and Finish combinations in the Price Book.



MDF 2 DOOR STYLES • 19 FINISHES



Bristol Ivory SO • MDF

Dublin Ash SO • MDF

SO=Standard Overlay Doors FO= Full Overlay Doors V= Veneer Center Panel SW= Solid Wood Center Panel MDF = Medium Density Fiberboard

MDF FINISHES

Available in 6 Color Tones and 13 Accent Color Tones (See Maple & MDF Finishes page 15 to view colors)

Bristol and Dublin MDF Doors are not available with Glaze



HICKORY & RUSTIC HICKORY 6 DOOR STYLES • 9 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only



Athena Hickory Natural **FO • SW** Also Available in Arch



Capri Hickory Natural SO • V



Madison Hickory Medium SO • V



Oxford Hickory Medium Harvest FO • V

HICKORY FINISHES



Medium



Mocha

HARVEST & SABLE GLAZE



Choose the fine application of glaze you love the best.

Torino Hickory Medium Harvest FO • SW



Athena Rustic Natural **FO • SW** Also Available in Arch

RUSTIC HICKORY *Only available in 3 finishes:* • Natural • Medium • Mocha Madison & Capri Hickory Doors are not available with Glaze

*Note: The glaze on Mocha Harvest is very subtle.

Check availability of Glaze and Finish combinations in the Price Book.



OAK 10 DOOR STYLES • 30 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only

- SO=Standard Overlay Doors FO= Full Overlay Doors V= Veneer Center Panel
- SW= Solid Wood Center Panel



Athena Oak Medium Harvest FO • SW Also Available in Arch



Capri Oak Light SO • V



Madison Oak Nutmeg **SO • V**



Oxford Oak Mocha FO • V



Portofino Oak Natural **SO • SW** Also Available in Arch



Princeton Oak Mocha Harvest SO • V



Quincy Oak Walnut SO • V



Torino Oak Charcoal FO • SW



OAK FINISHES







Mocha



Nutmeg





Espresso

OAK COLOR TONES



HARVEST & SABLE GLAZE



Choose the fine application of glaze you love the best.

Harvest

Sable

Madison, Quincy and Capri Oak Doors are not available with Glaze

*Note: The glaze on Mocha Harvest, Cabernet Harvest and Charcoal Harvest is very subtle.

Check availability of Glaze and Finish combinations in the Price Book.



THERMAFOIL 10 DOOR STYLES • 6 FINISHES

Please Note: Arch Doors Are Available On Upper Cabinets Only



Aspen Thermafoil White SO • T

Artic Thermafoil White **SO • T**



Nordic Thermafoil White FO • T Also Available in Arch



Classic White F0 • T



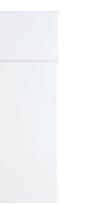


Seabreeze Thermafoil Square White **FO • T** Also Available in Arch

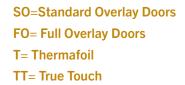
Brighton Thermafoil Square F0 • T

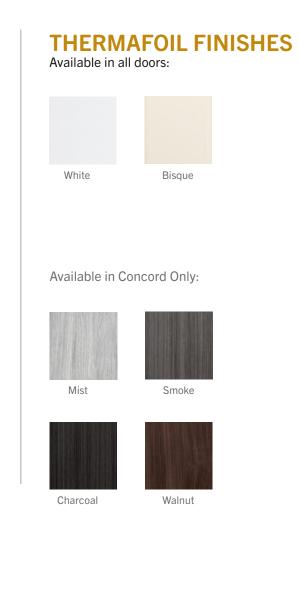
Everest Thermafoil White

White F0 • T



Concord Thermafoil





White

F0 • T



TRUE TOUCH 4 DOOR STYLES • 9 TEXTURES



Avalon Espresso FO • TT



Solara Smoke



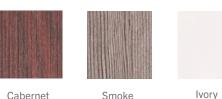
Prism Charcoal FO • TT



Vogue Suede Stone FO • TT

TRUE TOUCH TEXTURES

Available in Avalon, Solara and Prism:



Cabernet

lvory



ACCENT TEXTURES

Available in Vogue Only:



★ Only available on Estate and Executive Construction: Skins required on exposed ends



Color SPLASH

Order Custom Painted Cabinets of Your Choice Today!

Color SPLASH allows you the opportunity to put your own personal splash of color into your life. Because every dream has its own unique color, The Debut Series is proud to offer these cabinets in the full offering of colors from Sherwin - Williams[®].

COLOR <mark>SPLASH</mark>[™]





Strong, Full Color Offering.

Colors can be selected from the standard Sherwin -Williams® fan deck, the same one used by Sherwin - Williams® paint stores nationwide.

Available On Most Maple & All MDF Door Styles in Executive Construction Only

COLOR SPLASH[™]

Sherwin Williams



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THE ART OF **DISTRESSING**

Order From 3 Distinct Distressed Cabinet Options

Choose from options A, B or C: A. Sand-off

B. Antiqued Rubbed Sand-off • Worm Holes

C. Distressed Antiqued Rubbed Sand-off • Worm Holes • Thread Marks

Legacy has developed a distressing guideline with three distinct designs, allowing you the option to decide what best fits your personal style. Like any other distressed item, no two items will look alike.

Choose From 5 Maple Door Styles:

Portofino, Athena, Catalina, Torino, and MonteCarlo

Available in Executive Construction Only

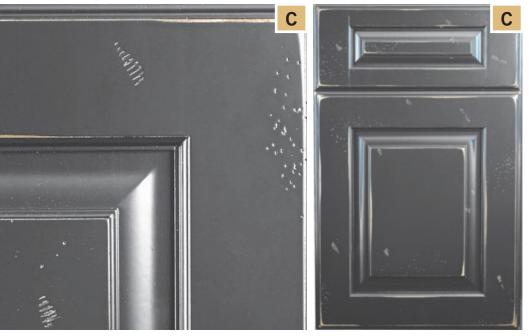
A. Sand-off



B. Antiqued Rubbed Sand-off • Worm Holes



C. Distressed Antiqued Rubbed Sand-off • Worm Holes • Thread Marks





Distressing Available In All Standard Debut Series Colors

Color Tone

Color Tone with Artist Brush Glaze Color Tone with Old-World Hand-Crafted Glaze Accent Color Tone Accent Color Tone with Artist Brush Glaze Accent Color Tone with Old-World Hand-Crafted Glaze

Accent Stain and Accent Stain with Artist Brush Glaze

Also Available in Color SPLASH

Color SPLASH Color SPLASH with Artist Brush Glaze Color SPLASH with Old-World Hand-Crafted Glaze

$\mathsf{COLOR}{}^{\mathsf{SPLASH}^{\mathsf{M}}}$

ART OF GLAZING

See page 22 for details

See page 26 for details



THE ART OF GLAZING

Artist Brush Glaze Improved Consistency

Now that glazing has become available on almost every door style in the Legacy line up, more and more glazed standard overlay products are being ordered. In order to keep the consistency between the door and the face frame, we have developed a new technique, which we call "The Artists Brush". As we all know, no two doors are alike but this technique allows us to individually work on each component one at a time, developing a distinct accent. These artistic hand painted accents emphasize the details of each profile in its own unique way.

Old-World Hand-Crafted Glaze *

Consistently Inconsistent

The true art of flood glazing involves an hand wiped technique that in some cases leaves behind an overlay of color, as well as accented tones of glazing in the corners and recesses of the door. As seen in the pictures, our goal is to create a specific look that we like to call, "Consistently, Inconsistent". No two doors will look alike. Our new flood glaze process will cover the entire finished exterior of the cabinet, face frames and end panels included.

*Available in Executive Construction Only

Artist Brush Glaze



Old-World Hand-Crafted Glaze *





Warranty

Legacy Cabinets, Inc. warrants its "covered products" to the original consumer purchaser to be free from all defects in workmanship and material under normal use for a period of five years from the original date of purchase. "Covered products" includes cabinet boxes, doors, drawers, shelves, and accessories that are manufactured by Legacy Cabinets, Inc. Any accessories or other products sold with or as a part of any "covered product" that were not manufactured by Legacy Cabinets, Inc. are excluded from the definition of "covered products" and coverage by this limited warranty.

Legacy Cabinets, Inc. will replace defective "covered products" for the original consumer purchaser free of charge during the warranty period as long as the Legacy Cabinets distributor is contacted within the warranty period in the following manner. In order to receive replacement products under the terms of this warranty, the original consumer purchaser must contact the distributor in writing within the warranty period. The writing must include (1) a description of the product,(2) the date and place of purchase, (3) a description of the defect, (4) a request that the product be replaced, and (5) proof of purchase.

This warranty does not cover misuse, abuse, improper storage, neglect, acts of God, exposure to moisture, exposure to extreme temperatures, warped items or improper installation. Additionally, this warranty does not cover wear or deterioration that results from natural aging, including expansion and contraction. Any incidental, consequential, or other damages of any kind or nature are also excluded. This warranty does not cover discoloration such as lightening or darkening due to light exposure, natural or artificial. Age, lighting, and exposure to the elements all have an expected and natural effect on wood and are not considered to be manufacturer's defects that are covered by this warranty.

This warranty does not include any expenses incurred in removal, shipment, or reinstallation of the "covered products". Legacy Cabinets, Inc. will not assume or authorize anyone to assume for us, any liability in connection with the sale of Legacy's products. This warranty shall not apply in storage situations where loading exceeds the Kitchen Cabinet Manufacturers Association testing and certification standards. In addition, this warranty shall not apply to any products used or installed in conjunction with Legacy Cabinets such as plumbing fixtures, countertops, or appliances.

Legacy Cabinets, Inc. reserves the right to change design, specifications, and materials as conditions require when improvements are developed. The manufacturer has no obligations to incorporate such changes in products previously manufactured.

Upon inspection, Legacy Cabinets, Inc., at their discretion, will either replace or repair the defective product. Replacement parts may not match your existing cabinetry due to changes in the finish and wood over time.

This warranty is non-transferable.

This warranty gives you specific legal rights. You may also have other rights, which vary from state to state.





SAMPLES

While every effort has been made to duplicate actual stain colors in the printed materials, we recommend that you view an actual color block or door sample before you purchase.











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